



Dart Aerospace Ltd.
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Tel (613) 632-5200

Rush

D119-675-015
Job Sheet 168743



Part No: D119-675-015

Job Qty: 1 ea

Part Name: Dart Crosstube Compatibility Installation



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/22/17

Job Tracking No:

Due Date: 11/22/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Agustawestland Philadelphia Corp (CAGUS02)

3050 Red Lion Road Philadelphia, PA, 19114 USA ph:(215) 281-1400 fx:(215) 281-0447.

Note: 09/20/2017 LMC Kit Required To Use D119-675-011/-012 Heli-Access Steps™ On Dart D119-796 Crosstubes.
If Customer Is Buying A D119-796 Crosstube And Already Has A D119-675-011/-012 Step This Kit Can Be
Added At No Charge.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/22/17	0.00	0.00	Start Up Stores/Pkg-1		<i>al</i>
110	Packaging	1 pcs		11/22/17	0.00	0.00	Packaging1		<i>al</i>
120	QC	1 pcs		11/22/17	0.00	0.00	QC4		<i>Sm B</i>
125	DC	1 pcs		11/22/17	0.00	0.00	DC		<i>S.B.</i>
130	Packaging	1 pcs		11/22/17	0.00	0.00	Packaging3		<i>11.20.</i>
140	QC21-FG	1 Ea		11/22/17	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPPD119-675-015 CHG001
Descriptions: 130 - Package as per PPPD119-675-015

Sold

DAS
21
9-89

NOV 22 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN4-15A <i>5012413</i>	<i>4</i>	142	0	0
	AN4-16A <i>5012411</i>	<i>4</i>	11	0	0
	AN4-22A <i>5012409</i>	<i>4</i>	48	0	0
	D2732-032 <i>5012408</i>	<i>8</i>	91	0	0
	D5283-041 <i>5012381</i>	<i>2</i>	9	0	0
	D5283-043 <i>163579</i>	<i>2</i>	8	0	0
	D5283-11 <i>506638</i>	<i>2</i>	10	0	0
	D5283-7 <i>164641</i>	<i>2</i>	10	0	0
	MS21042L4 <i>5012371</i>	<i>12</i>	983	0	0
	NAS1149D0463J <i>5012369</i>	<i>24</i>	487	0	0

Part Specifications

Specifications could not be found.

5.2 Maintenance Step and Compatibility Kits Parts List

ITEM	Qty -013	Qty -015	Part Number	Description
	X		D119-675-013	MAINTENANCE STEP
		X	D119-675-015	DART CROSSTUBE COMPATIBILITY KIT
100	2		D4084-1	MAINTENANCE STEP
101	4		AN5-7A	BOLT
102	4		AN5-11A	BOLT
103	8		NAS1149D0563J	WASHER (OR AN960JD516)
104		8	D2732-032	RUBBER CUSHION
105		2	D5283-7	CLAMP
106		2	D5283-11	CLAMP
107		2	D5283-041	CLAMP
108		2	D5283-043	CLAMP
109		4	AN4-15A	BOLT
110		4	AN4-16A	BOLT
111		4	AN4-22A	BOLT
112		24	NAS1149D0463J	WASHER (OR AN960JD416)
113		12	MS21042L4	NUT (OR MS21042-4)

Change Record

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Part Number: D119-675-011/-012

Description: HELI ACCESS STEP

[illegible]